

CERTIFICATE

Management system as per

BS EN ISO 3834-2:2021

Quality Requirements for the Fusion Welding of Metallic Materials – Comprehensive Quality Requirements.

In accordance with TÜV UK Ltd procedures, it is hereby certified that

Rayden Engineering Limited

Wentworth House, Wentworth Street, Ilkeston, Derbyshire, DE7 5TF, United Kingdom

applies a quality and welding management system in line with the above standard for the following scope:

and as listed on the annex to this certificate

Product Type:	Welding specialists (incl. Hot tapping), pipework fabricators and mechanical & civil engineers. Construction of pipelines and associated supporting steelwork above ground installations for the oil, water, power and gas industries.
Product Standards:	BS 4515-1:2009, ASME B31.3:2018, BS 6990:1989, National Grid Specifications: T/SP/P/1, T/SP/P/2, T/SP/P/8, T/SP/P/9. AWS D1.1:2017, NSSS 7th Edition, EN ISO 1090-2:2008+A1:2011 - CE marking and client specifications as applicable.
Welding and Inspection Standards:	ISO 15614-1:2017 + A1 2019, ASME IX:2019, ISO 9606-1:2017, BS 4515-1:2009, National Grid Specifications: T/SP/P/1, T/SP/P/2, T/SP/P/8, T/SP/P/9, BS 6990:1989, ISO 5817:2014, ASME V:2019, ASME B31.3:2018, T/SP/NDT/2 & application standards as applicable.
Parent Materials:	Material groups: 1.1 & 1.2 \leq 360MPa yield strength, 2.1 \leq 415MPa yield strength, 3.1 \leq 448MPa yield strength & 8.1 as per ISO 15608:2017.
Welding and Allied Processes:	111: MMA - Manual Metal Arc welding, 141: TIG - Manual Tungsten Inert Gas with solid electrode, 135: MAG - Manual Metal Active Gas with solid electrode, as per BS EN ISO 4063: 2010
Responsible Welding Co-ordinators:	Mr. P. Santos: Welding Engineer / Responsible Welding Co-ordinator Mr. S. Kelly: Responsible Welding Co-ordinator

Certificate No: GB01330
Annex No: n/a
Audit Report No: 2021/26817

Valid until: 12/03/2024
Initial Certification: 02/07/2015
Effective Date: 27/09/2021



065



Signed for and on behalf of TÜV UK Ltd, the Certification Body

This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and certification procedures as amended from time to time, and its validity is subject to regular surveillance audits.