

CERTIFICATE

Certificate of conformity for the Fusion Welding of Metallic Materials BS EN ISO 3834-2:2021

Quality Requirements for the Fusion Welding of Metallic Materials – Part 2: Comprehensive Quality Requirements
In accordance with TÜV UK Ltd procedures, it is hereby certified that

Rayden Engineering Limited Wentworth House, Wentworth Street, Ilkeston, DE7 5TF, United Kingdom

applies a quality and welding management system in line with the above standard for the following scope:

Product Type:	Welding specialists (including Hot Tapping), pipework fabricators, mechanical and civil engineers. Construction of pipelines and associated supporting steelwork above ground installations for the oil, water, power and gas industries.
Product Standards:	BS 4515-1:2009, BS 6990:1989, National Gas Transmission Specifications: T/SP/P/1, T/SP/P/2, T/SP/P/8, T/SP/P/9, ASME B31.3:2022, AWS D1.1:2020, NSSS 7 th Edition, BS EN 1090-1:2009 + A1:2011 and client specifications as applicable.
Welding and Inspection Standards:	EN ISO 15614-1:2017 + A1: 2019, BS 6990:1989, EN ISO 5817:2023, ISO 9606-1:2017, BS 4515-1:2009, BS EN 1090-2:2018, National Gas Transmission Specifications: T/SP/P/1, T/SP/P/2, T/SP/P/8, T/SP/P/9, T/SP/NDT/2, ASME V:2023, ASME IX: 2023, ASME B31.3:2022, & application standards as applicable.
Parent Materials:	Carbon / Carbon Manganese steel groups 1.1 & 1.2, Thermo-mechanically Treated Fine Grain steel group 2.1, Quenched and tempered steel group 3.1 and Austenitic stainless steel group 8.1 as per PD CEN ISO/TR 15608: 2017.
Welding and Allied Processes:	111: MMA - Manual Metal Arc welding, 141: TIG - Manual Tungsten Inert Gas with single solid electrode and 135: MAG - Manual Metal Active Gas with single solid electrode, as per BS EN ISO 4063: 2023.
Welding Co-ordinators:	Mr. P. Santos – External European Welding Engineer (PT/IWE/0181 - PT/EWE/0190), Comprehensive Level – Knowledge verified via professional technical interview. Mr. S. Kelly – Internal Welding Coordinator, Specific Level – Knowledge verified via professional technical interview.

Certificate No: GB02131
Annex No: n/a
Audit Report No: 2024/20567



Valid until: 28/03/2029
Initial Certification: 02/07/2015
Effective Date: 29/03/2024

Digitally signed
by Ward Paul
Date: 2024.04.30
14:52:54 +01'00'

TUVNORD

Signed for and on behalf of TÜV UK Ltd, the Certification Body

This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and certification procedures as amended from time to time, and its validity is subject to regular surveillance audits.
TÜV UK Ltd, AMP House, Suites 27-29, Fifth Floor Dingwall Road Croydon CR0 2LX, UK www.tuv-nord.com/uk