

Certificate

Quality requirements for fusion welding of metallic materials as per

BS EN ISO 3834-2:2021

Part 2: Comprehensive Quality Requirements

Rayden Engineering Limited.
Wentworth House,
Wentworth Street,
Ilkeston, DE7 5TF,
United Kingdom.

Company Registered Address: As above
(None Manufacturing Location)

Product Type

Welding specialists (incl. Hot tapping), pipework fabricators and mechanical & civil engineers. Construction of pipelines and associated supporting steelwork above ground installations for the oil, water, power and gas industries.

Certificate Registration No.	GB02131 Rev 1	Effective date	11/02/2026
Audit Report No.	33460/2025	Valid until	28/03/2029
		Initial certification	02/07/2015

Refer to annex 1 for the certification scope, and annex 2 for any additional locations, if applicable.

London, 16/04/2026

Signed for and on behalf of TÜV UK Limited, the Certification Body



This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and certification procedures as amended from time to time and its validity is subject to regular surveillance audits.

Company
TÜV UK Ltd. AMP House, Suites
27 - 29, Fifth Floor, Dingwall
Road, Croydon, CR0 2LX
tuv-nord.com/uk



0065

TÜV®

TÜVNORDGROUP

Annex 1

BS EN ISO 3834-2:2021

Certificate Registration No. GB02131 Rev 1

Rayden Engineering Limited.
Wentworth House,
Wentworth Street,
Ilkeston, DE7 5TF,
United Kingdom.

Product Standards	BS 4515-1:2009, ASME B31.3:2024, BS 6990:1989, National Gas Transmission Specifications: T/SP/P/1, T/SP/P/2, T/SP/P/8, T/SP/P/9. AWS D1.1:2025, NSSS 7th Edition, EN ISO 1090-2:2018+A1:2024 - CE marking and client specifications as applicable.
Welding and Inspection Standards	EN ISO 15614-1:2017 + A1 2019, ASME IX:2025, ISO 9606-1:2017, BS 4515-1:2009, National Gas Transmission Specifications: T/SP/P/1, T/SP/P/2, T/SP/P/8, T/SP/P/9, BS 6990:1989, EN ISO 5817:2023, ASME V:2025, ASME B31.3:2024, T/SP/NDT/2 & application standards as applicable.
Parent Materials	Material groups: 1.1 & 1.2 \leq 360 MPa yield strength, 2.1 \leq 448 MPa yield strength, 3.1 \leq 448 MPa yield strength & 8.1 as per PD CEN ISO/TR 15608:2017.
Welding and Allied Processes	111: MMA - Manual Metal Arc welding, 141: TIG - Manual Tungsten Inert Gas with solid electrode, 135: MAG - Manual Metal Active Gas with solid electrode, as per BS EN ISO 4063: 2023
Welding Co-Ordinators	Mr. P. Santos – External Welding Engineer – Comprehensive Level Knowledge – Knowledge verified via professional technical interview. Mr. S. Kelly – Internal Welding Coordinator – Specific Level Knowledge – Knowledge verified via professional technical interview.



London, 16/04/2026

Signed for and on behalf of TÜV UK Limited, the Certification Body

Company
 TÜV UK Ltd. AMP House, Suites
 27 – 29, Fifth Floor, Dingwall
 Road, Croydon, CR0 2LX
 tuv-nord.com/uk



0065